

FISCHERSCOPE® ST200

Automated Scratch Testing System for Analyzing the Adhesion and Cohesion Strength of Coatings



Description

The FISCHERSCOPE® ST200 is a progressive load scratch tester for analyzing the adhesion and cohesion strength of coatings according to ASTM C1624 and ISO 20502. The instrument is perfectly suitable for measurement in development, quality assurance, incoming inspection and process control.

Typical fields of application

- Hard material coatings (PVD, CVD)
- Automotive engine and drive train components
- Electroplated coatings (protective, decorative, functional)
- Materials used specifically in medical technology applications
- Electronic components
- Characterization of hard anodic coatings

Design

Features

- Various measurement modes: constant load, progressive load, incremental load
- Analyzing methods: optical microscopy, friction force measurement, acoustic emission measurement, measurement of the remaining indentation depth
- Motor driven XY-stage and Z-axis
- Measurements on curved surfaces with motion feed-back control
- Automatic image scan of the whole scratch trace
- Diamond styluses of various radiuses
- Optical filters for contrast improvement
- Integrated electronics, no external control unit necessary
- Two microscope objectives, optional: one additional objective
- Easy-to-use software WIN-SCU based on Windows®
- Data and image capturing over the whole scratch length
- Data storage in ASCII format
- Easy creation of test reports

General Specification

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|--------------|--|
| Intended use | Scratch tester instrument for characterizing hard coated materials, with a typical coating thickness exceeding 1 μm |
| Design | Bench top unit with PC, measuring head, positioning device made of natural hard stone, programmable XY-stage, motorised z-axis |

Measuring Head

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|----------------------|-------------------|
| Normal load range | 500 mN to 200 N |
| Load resolution | 3.3 μN |
| Minimum contact load | 0.5 N |

Friction measurement module

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|--------------|-------------------|
| Maximum load | 500 mN to 200 N |
| Resolution | 3.3 μN |

Depth sensor

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|------------------|--------------------|
| Depth range | 1600 μm |
| Depth resolution | 0.01 nm |

Acoustic emission sensor

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|---------------------|--------------------|-----------------------------------|
| Resonance frequency | 100 kHz $\pm 20\%$ | Maximum amplification 1,000,000 x |
| Dynamic range | 73 dB ± 3 dB | |

Microscope-/ Camera magnification

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|---------------------------------|---|
| Objective | 5x, 20x |
| Video picture (field of vision) | 2688 μm x 2150 μm , 672 μm x 538 μm |
| Camera | Color 1280 x 1024 pixels |
| Light source | LED |

Sample Stage

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|-----------------------------|---|
| Design | Programmable XY-stage, motorized z-axis |
| Stage dimensions | 100 mm x 100 mm |
| Stage speed (Scratch speed) | 0.4 – 600 mm/min |
| Maximum travel | 45 mm x 190 mm |
| Maximum specimen height | 100 mm |

Indenters

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|--------|---|
| Design | Standard: Spherical diamond-tipped cone with 120° angle (R = 0.05 mm; 0.1 mm; 0.2 mm) others on request |
|--------|---|

Electrical Data

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|-------------------------------|------------------------------------|
| Main voltage, mains frequency | 100 to 240 V \pm 10 % 47 – 63 Hz |
| Power consumption | max. 130 W (without evaluation PC) |
| Protection class | IP20 |

Dimensions

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|---|--------------------------|
| External dimensions (Height x width x depth) | 630 mm x 650 mm x 610 mm |
| Weight | approx. 110 kg (242 lb) |

Environmental Conditions

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|-------------------------------|---|
| Operating temperature | Climatic chamber class 3: 15 °C – 40 °C / 59 °F – 104 °F |
| Storage/Transport temperature | Climatic chamber class 2: -20 °C – 55 °C / -4 °F – 131 °F |
| Admissible air humidity | \leq 80 %, non-condensing |

Evaluation Unit

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|------------------|---------------|
| Software | WIN-SCU |
| Operating system | Windows® 10/7 |

Standards

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|-------------|--------------------------------------|
| CE approval | EN 55011, EN 61326, EN 61010 |
| Standards | ASTM C1624, ISO 20502, DIN EN 1071-3 |

Order

| | |
|---------------------|---------|
| FISCHERSCOPE® ST200 | 605-812 |
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Options

| | | |
|--------------------|---------|---------------------------|
| ST Objective (x50) | 605-956 | |
| ST STYLUS ROCKWELL | 605-864 | R = 200 μ m DIA ST200 |

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